

Date: Tuesday, 28/11/2006 11:21:32 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 205 SKIDTUBE "I" BEAM
Job Number	: 29723		
Estimate Number	: 10346		
P.O. Number	: N/A	Part Number	: D2596
This Issue	: 28/11/2006	S.O. No.	: N/A
Prsht Rev.	: NC	Drawing Number	: D2596 REV C
First Issue	: N/A	Project Number	: N/A
Previous Run	: 29722	Drawing Revision	: C
		Material	: N/A
Written By	: <u> </u>	Due Date	: 05/12/2006
Checked & Approved By	: <u> </u>	Qty:	12
Comment	: Est: D 99.02.02 Changed QA to QC, Added Step 6 and Cost M D		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D25003100	Ext'n -I' Beam Web 4"
  <p>Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s) Extrusion "I" Beam Web 4" Pick; Qty Part Number Description Batch 1 D2500-3-100 Extrusion 325751</p> <p><i>Free M-R 06/11/29 (12)</i></p>		
2.0	LANDING GEAR 1	LANDING GEAR RESOURCE 1
  <p>Comment: LANDING GEAR RESOURCE 1 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.625" diameter using a uni-bit 4- Deburr</p> <p><i>Free M-R 06/11/30 (12)</i></p>		
3.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
  <p>Comment: HAND FINISHING RESOURCE #1 Acid Etch and Alodine per QSI 005 4.1</p> <p><i>Free M-R 06/12/02 (12)</i></p>		
4.0	QC5	INSPECT WORK TO CURRENT STEP
  <p>Comment: INSPECT WORK TO CURRENT STEP</p> <p><i>DP 6/12-2007 (12)</i></p>		

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: RD Date: 06/12/21
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: 205 SKIDTUBE "I" BEAM

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Part Number: D2596

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *L.G*

fm
M.A

06/12/05

(12)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

(12)
06/12/21

Job Completion



u 06.12.21

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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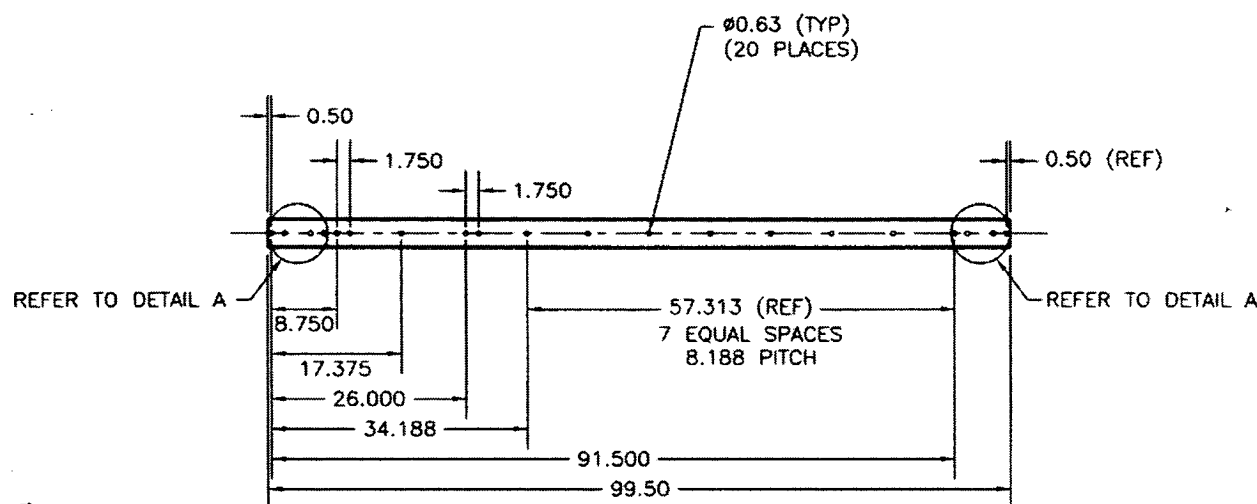
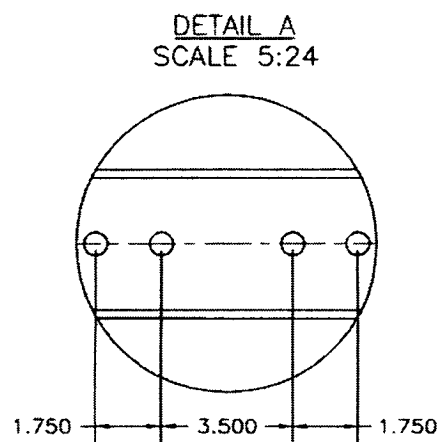
NOTE: Date & initial all entries

DART



RELEASED
98.09.17 b3

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
DATE		D2596	SHEET 1 OF 1
98.09.14		TITLE	SCALE
		205 WEB	1:24
A	96.09.16	NEW ISSUE	
B	97.07.23	Ø0.63 HOLE WAS Ø0.56	
C	98.09.14	INCORPORATED DEO 9097	



MANUFACTURED FROM D2500-3 EXTRUSION
FINISH: ACID ETCH, ALODINE PER DART QSI 005 4.1
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

w/029923
W

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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